

Machine specification:

Weight of machine:	approx. 3000 kg (depending on machine version)
Electric supply:	380 V, 50 cycles from mains
Connected load:	13 kW
Average power consumption:	7 kW
Air pressure supply:	NW 19 from supply system
Air pressure consumption:	20 Nm ³ /h
Supply pressure:	6...8 bar
Cooling water supply inlet/outlet:	Pipe thread 1/2"
Cooling water consumption:	0,42 m ³ /h
Inlet temperature:	10...20°C

Machine performance:

Output:	max. 300 blisters/min.
Strokes:	min. 15 strokes/min. max. 60 strokes/min.

Format range:

Index length:	50...112 mm (infinitely variable)
Punching area:	max. 110 mm in web travel direction 180 mm in width
Foil width:	max. 200 mm (station clearance) min. 90 mm
Foil reel diameters:	Forming film without unwind stand 500mm Forming film with unwind stand 800mm Lid foil on machine 300mm Lid foil on reel stand 400mm